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NiO/YSZ reduction for SOFC/SOEC studied in situ by environmental transmission electron microscopy

S. B. Simonsen^a, K. Agersted^a, K. V. Hansen^a, T. Jacobsen^a, J. B. Wagner^b, T. W. Hansen^b, and L. Theil Kuhn^a

^a Department of Energy Conversion and Storage, Technical University of Denmark, DK-4000 Roskilde, Denmark

^b Center for Electron Nanoscopy, Technical University of Denmark, DK-2800 Kgs. Lyngby, Denmark

A typical anode for solid oxide fuel cells (SOFC) or cathode for solid oxide electrolysis cells (SOEC) is a complex porous structure of Ni and yttria-stabilized zirconia (YSZ). The porous Ni/YSZ is usually prepared from powder mixtures of NiO and YSZ, tape casted and sintered into a dense structure and finally reduced during start-up of the SOFC/SOEC in H₂ at the operating temperature of the cell (ca. 800 °C). This contribution presents environmental transmission electron microscopy (ETEM) nanoscale observations of the reduction process of a NiO/YSZ powder in H₂ at temperatures up to almost 1000 °C. The study focusses on the temperature dependent dynamical morphology of the NiO/YSZ and on the possible influence of YSZ on the NiO reduction.

Introduction

The porous composite of Ni and yttria-stabilized zirconia (YSZ) is a state-of-the-art anode in commercial solid oxide fuel cells (SOFC) and cathode in solid oxide electrolysis cells (SOEC) (1-6). Here, Ni acts as both a catalyst and an electron conductor, while YSZ is the oxide ion conductor. The composite is porous to allow for gas diffusion to and from the active sites of the electrochemical cell, the so-called triple phase boundaries, TPBs. The porous Ni/YSZ is typically prepared by sintering powder mixtures of NiO and YSZ (3,4,6) into a dense structure which, is reduced during start-up of the SOFC/SOEC at ca. 800 °C to form the catalytically active Ni phase and the pores for gas transport (3,5,6). The performance of an SOFC/SOEC depends on the reduction procedure (2,7) and several studies have therefore addressed NiO/YSZ reduction (2,5,6,7,8).

One technique that has given significant insight into NiO reduction is ETEM (8-11), which offers spatial information with atomic scale resolution in a gas environment at elevated temperatures (12-15). For example, ETEM has been used to give insight into the initial Ni formation at the NiO surfaces (9). A recent study has addressed the reduction of a NiO/YSZ composite at temperatures up to 500 °C (8).

The present study uses ETEM to monitor the dynamics of the reduction of a NiO/YSZ powder sample in H₂. The nanoscale dynamical changes of the NiO/YSZ morphology are observed at temperatures from room temperatures and almost up to 1000 °C. The evolution of the morphological changes is followed both at low (4 °C/min) and very high (1000 °C/s) temperature ramping rates. The temperature dependency of the

reduction reaction determined from ETEM is compared to thermogravimetric analysis (TGA).

Experimental

An SOFC anode (or SOEC cathode) made from a mixture of 56 wt% NiO/YSZ (YSZ with 8 mol% yttria) was prepared by tape casting and sintering (1350 °C, 3 h) as described in detail in reference (16). In addition, a pure NiO sample was prepared by die pressing a pellet from the NiO powder and sintering it at the same conditions as for the NiO/YSZ sample. The powder samples were prepared for TEM and TGA by grinding the sintered samples in a mortar.

ETEM was performed at 300 kV using a Titan 80-300 (FEI) equipped with a differential pumping system (17). Here the samples were exposed to 2 mbar of H₂ (AGA 6.0) while controlling the temperature with an Aduro 300 heating holder (Protochips Inc). Temperature calibration in 2 mbar H₂ was performed by measuring the melting points of Ag and Zn nanoparticles. All samples were ground in a mortar with ethanol and mounted on thermal E-chips with carbon or SiN support film (Protochips Inc.).

According to a previous study, it is possible to reduce NiO in vacuum by using a focused 100 kV electron probe (18). Before performing the actual reduction experiments, the possible artifacts induced by the electron beam were therefore determined in the following way: The NiO/YSZ sample was exposed to 2 mbar H₂ and a constant exposure to the electron beam with a beam current density of ca. 600 e⁻/nm²s for 30 min at room temperature. This treatment did not result in changes of the NiO/YSZ morphology, except from the formation of a layer of amorphous carbon on the sample surface. The reduction experiments were performed at approximately the same beam current density, but with a lower total dose. In addition, comparison of areas followed over time with unexposed areas showed no characteristic structural differences. It is therefore unlikely that the structural changes of the samples during the reduction experiments are dominated by effects of the electron beam.

For comparison with the ETEM results, thermogravimetric analysis (TGA) was performed on a Netzsch STA 409CD Thermo balance. After drying the samples at 150 °C for 2 h, the temperature was ramped by 1 °C/min to 1200 °C in a flow of 50 Nml/min 9 % H₂/N₂ (Air Liquide: H4.6; N6.0).

Results and discussion

ETEM results

NiO reduction at high resolution. An ETEM reduction experiment was performed in 2 mbar H₂ at the constant temperature of 320 °C while acquiring high resolution images of the same region of the NiO/YSZ powder sample every 10 second. Figure 1 shows three consecutive images from the image series. From these images the NiO and Ni phase can be identified from the characteristic lattice distances as indicated in the figure. From Figure 1 the growth of a Ni crystal in the surrounding NiO can be observed. Moreover, shrinkage of the NiO crystals is observed from the figure.



Figure 1. ETEM high resolution images of the same region of a NiO/YSZ powder sample during exposure to 2 mbar H_2 at 320 °C. The Ni and NiO crystals and the time of acquisition are indicated in the figure.

The evolution of the NiO/YSZ morphology. To follow the overall morphology dynamics of the NiO/YSZ sample during reduction, another ETEM reduction experiment was performed while acquiring six images at lower resolution and at different temperatures of the same region of the NiO/YSZ powder. In this experiment the gas pressure was also 2 mbar H_2 , but here the temperature was ramped by 4 °C/min. To minimize the artifacts from the electron beam during this relatively long experiment, the electron beam was removed from the imaged region in the time interval between image acquisitions.

The ETEM images from this experiment are presented in Figure 2. From these images the NiO and Ni phase cannot be identified directly as in the high resolution images as in Figure 1, and it is almost impossible to distinguish the NiO and YSZ grains in the first image recorded at room temperature. Instead, the reduction process can be followed from the dynamical changes in the NiO and Ni grain morphology while the morphology of the YSZ remains stable: initially, all grains are dense, but at 370 °C nanopores can be observed. The formation of pores during NiO reduction can be explained by loss of oxygen from NiO, which theoretically leads to a volume decrease of 41 %. Previous studies of NiO reduction also have associated a porous morphology of the newly formed Ni (8,19,20). As the temperature is raised further, the morphology again changes by densification of the porous Ni and at 800 °C the Ni appears fully dense (Figure 2). Further coarsening and sintering of the Ni takes place from 800 °C to 970 °C (Figure 2) and at the last image in the series, the YSZ, which is stable at this temperature, can be distinguished from the Ni (Figure 2, 970 °C).

This ETEM experiment shows that the reduction of NiO can lead to formation of Ni nanopores followed by densification. Furthermore, the Ni appears to be highly mobile at the nanoscale for temperatures > 800 °C. These are the typical temperatures at which SOFCs and SOECs are operated and the TPBs are therefore most likely dynamic and will change structure during cell operation.

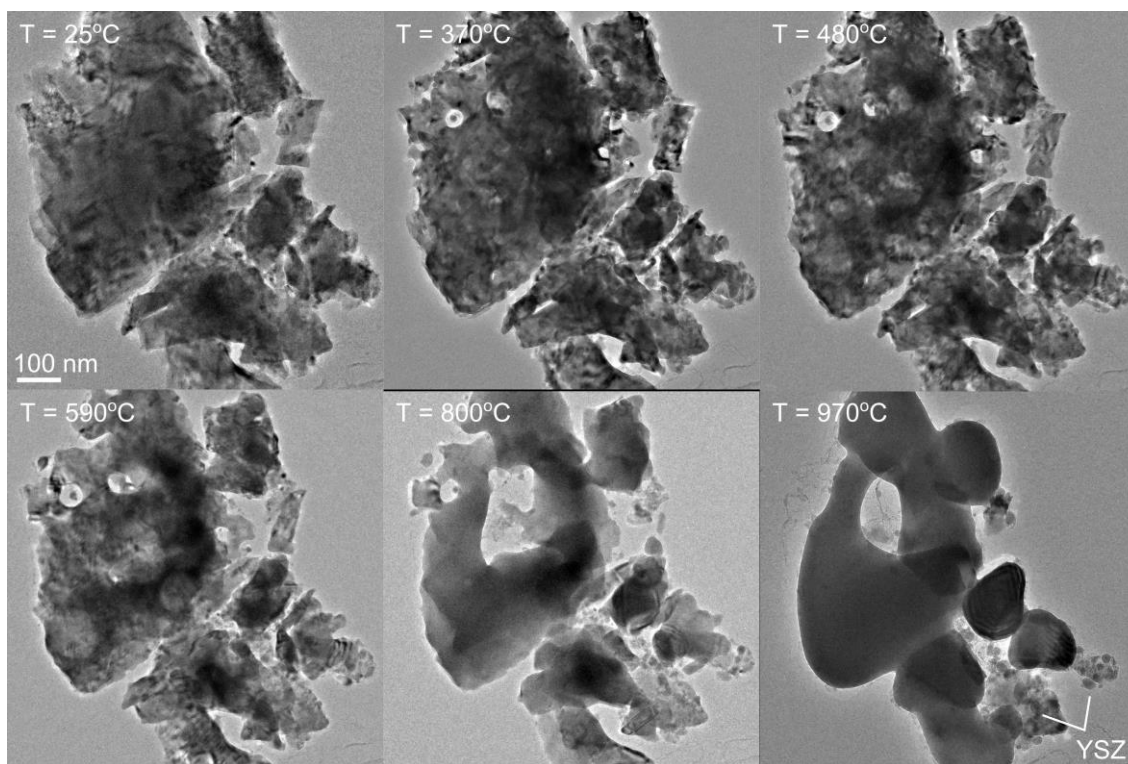


Figure 2. ETEM low resolution images of the same region of a NiO powder sample during exposure to 2 mbar H_2 and constant temperature ramping rate of 4 °C/min.

Fast temperature ramping. One aim of the present study was to monitor the NiO/YSZ reduction process at the typical operating temperature of an SOFC or SOEC (around 800 °C). For the experiment presented in Figure 2, the pore formation resulting from the reduction process can be observed already at 370 °C while coarsening of the Ni is observed at higher temperatures. To study both the reduction and the morphology dynamics at the SOFC/SOEC operating temperature a reduction experiment with the very fast ramping rate of 1000 °C/s from room temperature to 780 °C was performed. By using such a fast ramping rate, an almost instant change from non-reducing to a reducing environment at high temperature is obtained. This experiment could therefore be compared to a sudden shift in gas environment from inert to a reducing environment while maintaining a constant operating temperature.

Figure 3 presents ETEM images of the NiO/YSZ powder during exposure to 2 mbar H_2 , first at room temperature and then at 780 °C, 10 s and 20 min after initiating the fast temperature ramping, respectively (Figure 3). The morphology of the sample has changed already 10 seconds after the onset of the temperature ramp. No nanopores seem to develop during reduction when using the fast temperature ramp (Figure 3), contrary to the experiment with the slower ramping (Figure 2). After 20 min at 780 °C in H_2 , the Ni particles have obtained a more rounded shape as a result of the thermally activated Ni mobility (Figure 3)

This experiment shows that the NiO nanoparticles in a powder of NiO/YSZ will reduce and become dense within seconds after switching to a reducing environment at the operating temperature of SOFCs/SOECs. The formation of nanopores are not observed for these small Ni particles which means that the dense NiO nanoparticles are either converted directly to dense Ni, or that the lifetime of Ni nanopores is on a time scale of seconds or below due to rapid coarsening.

For macroscopic samples, larger pores (micro-scale) are however observed after reduction in H_2 at temperatures as high as 1000°C (1,19,20). This can be partly explained by the framework of YSZ surrounding the Ni for Ni/YSZ samples (1), but also for initially dense samples of pure NiO, micropores have been observed in the Ni after reduction (19,20). We suggest that the larger pores observed at high temperatures are due to collapse of the Ni nanopores and coarsening of the Ni particles. The voids surrounding the Ni particle resulting from the material volume shrinkage grow to form larger pores as the Ni is coarsening. The specific pore sizes obtained in the SOFC/SOEC will most likely influence the overall cell performance, since gas diffusion rates depend on the pore sizes (21).

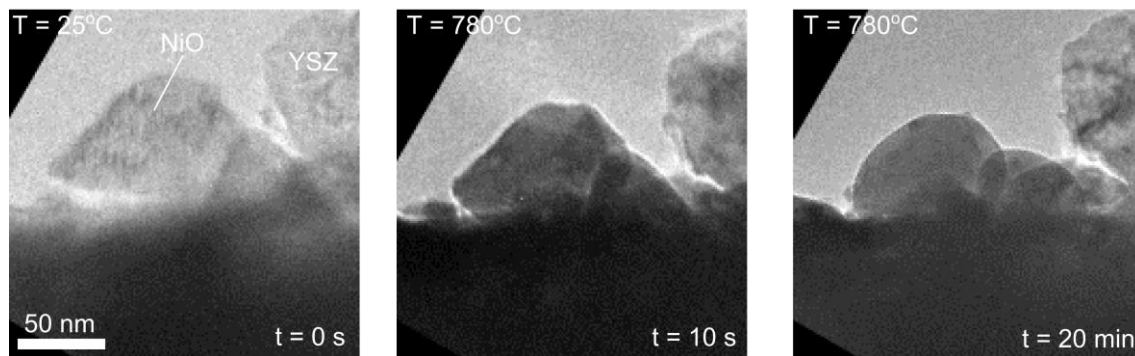


Figure 3. ETEM images of the same region of the NiO/YSZ powder during exposure to 2 mbar H_2 . The temperature is ramped by 1000°C/s from room temperature to 780°C and held constant at this temperature, as indicated in the images.

The reduction temperature dependency. To quantify the degree of reduction from the ETEM images, an experiment was performed similarly to the one presented in Figure 2, but with a temperature ramping rate of 1°C/min and where images and diffraction patterns were recorded for every 10°C . The non-porous areas (interpreted as NiO) were measured as a function of temperature. Also, the powder diffraction patterns were circularly integrated and the normalized peak intensity of the NiO signal was plotted against the temperature. The image and diffraction analysis were fully consistent that the reduction of the NiO/YSZ sample is initiated around 300°C and that the reduction process is rapid between 300°C and 400°C in 2 mbar H_2 and a temperature ramping rate of 1°C/min (22).

TGA results

Since ETEM analysis offer very localized information compared to most other techniques, one inherent drawback is that only a very limited amount of sample is analyzed. In addition, to allow for electron transparency, TEM samples have thicknesses of up to only a few 100 nm. For the present ETEM experiments this means that all observed grains have direct contact to the surrounding H_2 gas environment. This situation is different from most studies of NiO/YSZ reduction where averaging techniques, such as TGA (2,4), thermomechanical analysis (TMA) (4), temperature programmed reduction (TPR) (1), X-ray diffraction (XRD) (1,5,23), X-ray photoelectron spectroscopy (XPS) (23,24) and Auger spectroscopy (23,24) probe macroscopic samples. It is therefore a challenge to compare the present ETEM results directly with the reported results from such techniques and to determine whether apparent discrepancies could result from

sample materials, experimental conditions or simply the difference in sample dimensions, geometry and related gas diffusion lengths.

To directly compare the ETEM results with an averaging technique, a TGA experiment was performed on the same batch of NiO/YSZ powder sample and using the same temperature ramping rate as for the ETEM experiment. There are two experimental differences between the two experiments: a higher partial H₂ gas pressure (9% H₂/N₂) corresponding to 90 mbar H₂ and a thicker and a larger amount of sample (50 mg) in the TGA experiment.

The TGA experiment shows that the onset for reduction of the NiO/YSZ powder is ca. 280 °C and that full reduction is reached at ca. 800 °C. A similar TGA experiment, but with a pure NiO powder showed reduction onset around 300 °C and a significantly higher reduction rate in the temperature range 300-400 °C as compared to the NiO/YSZ sample (22). These temperature dependencies are consistent with results from previous studies where the differences were explained by the YSZ having an inhibitive effect on the NiO reduction (1,2,6).

The temperature dependence of the NiO/YSZ reduction according to ETEM is significantly different from that of NiO/YSZ, but almost identical to that of NiO in the TGA experiment. An additional ETEM experiment on pure NiO showed that this was no coincidence: the reduction profiles of NiO and NiO/YSZ are identical when the reductions are performed in the TEM (22). The comparison of the ETEM and TGA results therefore indicate that the YSZ only inhibits the NiO reduction reaction for macroscopic sample amounts, likely due to gas or mass transport limitations.

Conclusions

The reduction of NiO/YSZ in H₂ was investigated by ETEM where the conversion of NiO into Ni could be identified as a function of time or temperature from the characteristic atomic lattice spacings at high resolution and from pore formation at lower resolution. The reduction process was consistently quantified from the image analysis by measurements of non-porous sample areas and from the diffraction patterns by integrating peaks characteristic for NiO. The reduction process was observed at temperatures between 300 °C and 400 °C. At higher temperatures the Ni coarsened to become dense, with no visible nanopores at 800 °C. At the fast ramping rate of 1000 °C/s to 780 °C, corresponding to an almost instant change from a non-reducing to a reducing environment, nanopores are not observed. The dense nanosized NiO grains appear to transform directly to a dense Ni state. TGA results show an inhibitive effect of YSZ on the NiO reduction, consistent with previous studies. The ETEM experiments on the other hand do not show such an inhibitive effect. The main difference between TEM and TGA experiments is the sample size. The observations therefore suggest that the inhibitive effect of YSZ observed from TGA is due to gas or mass transport limitations.

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